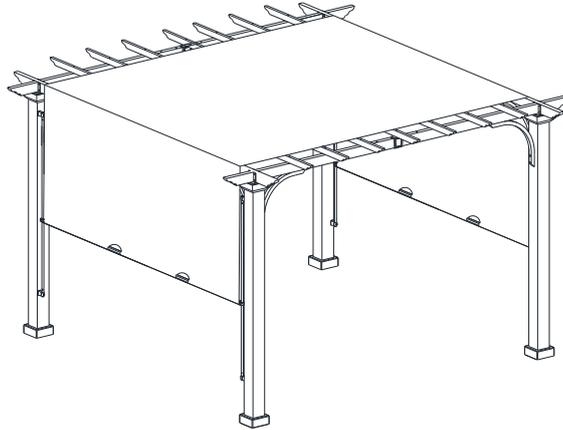


Sunjoy Mesquiter Flat Top Pergola

Item No.: L-PG152PCO-H



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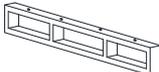
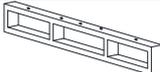
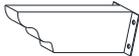
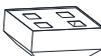
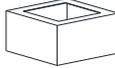
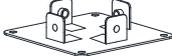


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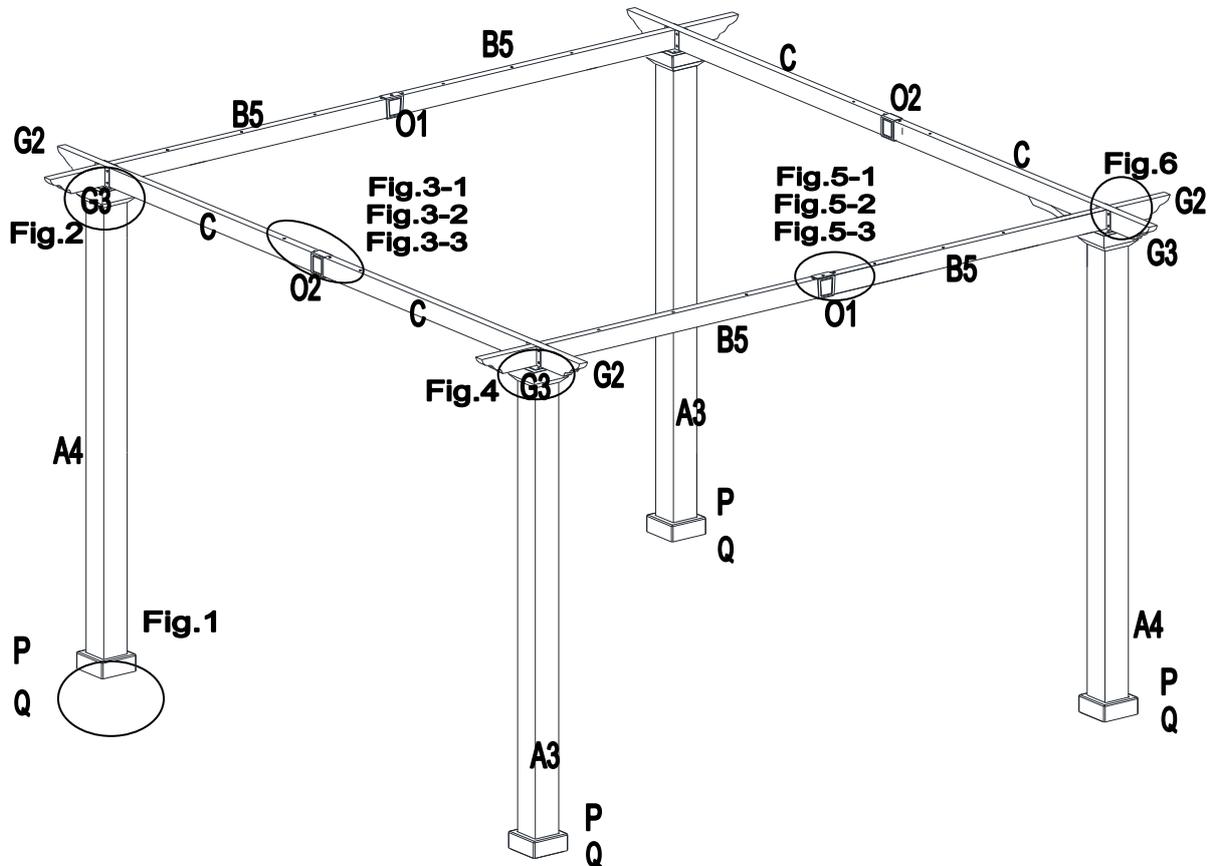
Parts List

Post1	A3	2	
Post2	A4	2	
Top beam1	B5	4	
Top beam 2	C	4	
Short small across beam	D2	7	
Long small across beam	D3	7	
Top beam connector1	E1	2	
Top beam connector2	E2	2	
Corner decor	G2	4	
Post top	G3	4	
Support	H	8	
Rail tube connector	K	8	
Tube1	L3	2	
Tube 2	L4	2	
Rail Tube	M1	4	
Cover 1	O1	2	
Cover2	O2	2	
Protect cover	P	4	
Stake plate	Q	4	
Canopy	N	1	

Hardware Pack 1

AA	M6*20 Cross hexagonal bolt	40 PCS	
BB	M6 washer	72PCS	
CC	M6*60 hexagonal bolt	16PCS	
DD	M6 Nut	16PCS	
LL	M6 spring washer	48PCS	
Z	M6 wrench	2 PCS	

Step.1



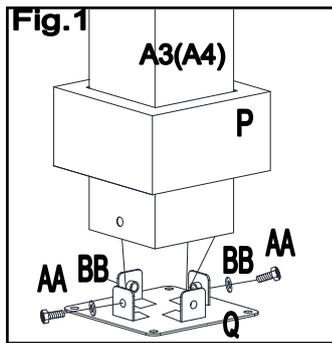


Fig.1: Put the protect cover(P) through post (A3/A4),then fix the stake plate (Q) to post bottom(A3/A4) by using bolt (AA) and Washer(BB).

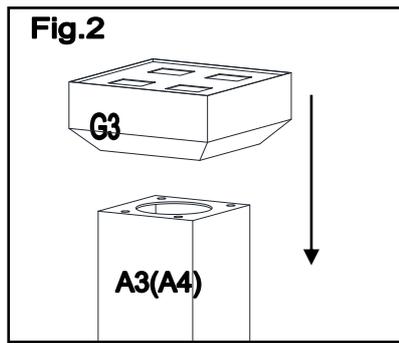


Fig.2: Attached the post top (G3) to post (A3/A4), set aside.

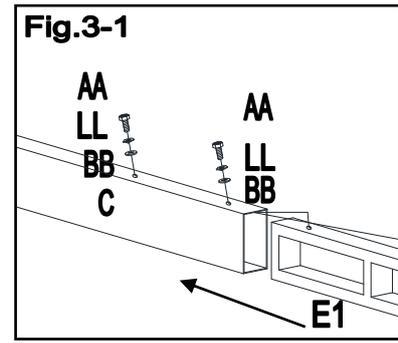


Fig.3-1: Attached the top beam connector 1 (E1) to top beam 2(C) by using bolt (AA), spring washer (LL) and flat wash (BB).

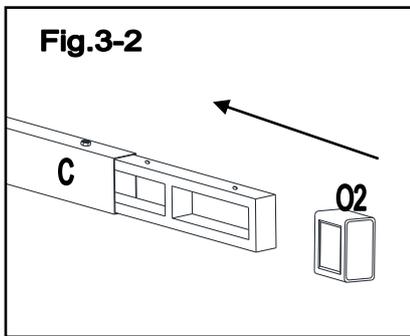


Fig.3-2: Attached the cover 2 (O2) to top beam 2(C).

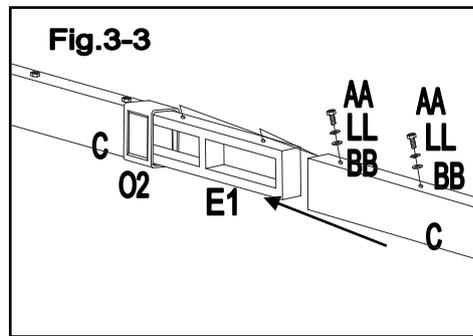


Fig.3-3: Attach the top beam2(C) the assembled connector1 (E1), and fasten by using bolt (AA), spring washer (LL) and flat washer (BB).

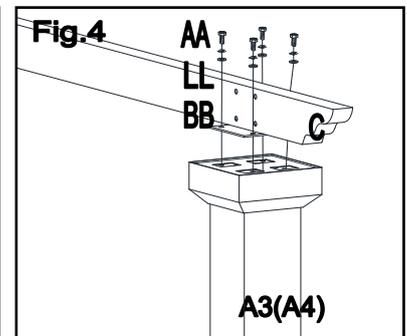


Fig.4: Attached the assembled top beam 2(C) to post (A3/A4), then fasten by using bolt (AA), spring washer (LL) and flat washer (BB).

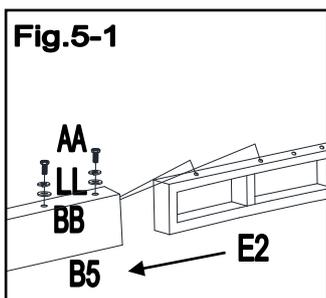


Fig.5-1: Insert the top beam connector 2(E2) to top beam 1(B5) and fasten by using bolt (AA), spring washer(LL) and flat washer (BB).

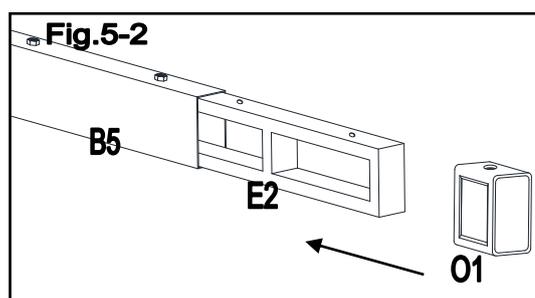


Fig.5-2: Install the cover 1 (O1) to the top beam 1(B5).as per arrow direction.

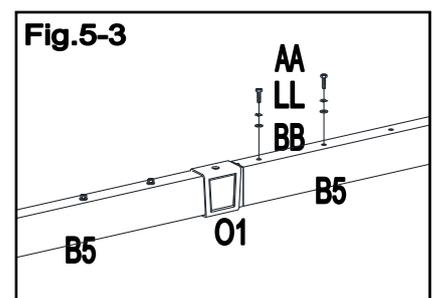


Fig.5-3: Attached top beam 1 (B5) to the top beam connector 2 (E2) and fasten by using the bolt (AA), Spring washer (LL) and flat washer (BB).

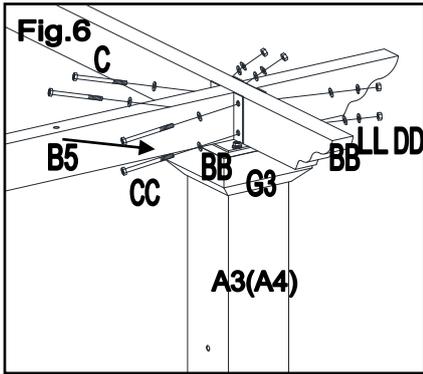
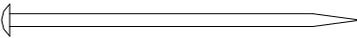
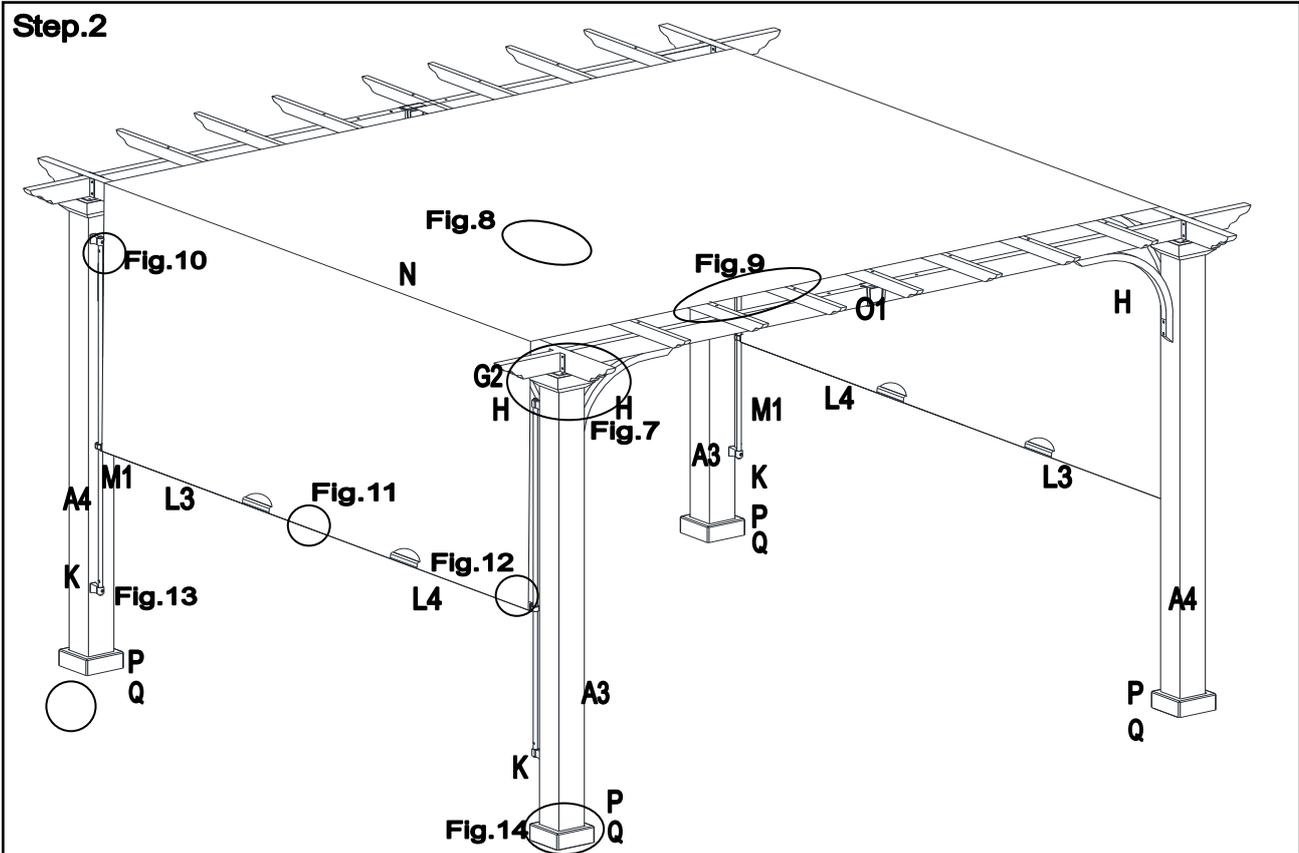


Fig.6: Attached top beam 1 (B5) to the top beam 2 (C), by using the bolt (CC), Spring washer (LL), flat washer (BB) and nut (DD)..

Hardware Pack 2

BB	M6 flat washer	64 PCS	
CC	M6*60 bolt	32 PCS	
EE	M6*15 bolt	18 PCS	
FF	M6*70 bolt	22PCS	
LL	M6 spring washer	36PCS	
GG	Φ 8*180 stake	8 PCS	

Step.2



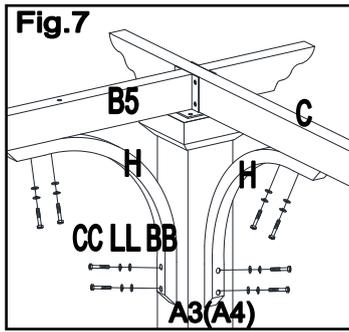


Fig.7: Attached the support (H) to the post (A3/A4) and top beam (B5/C), by using bolt (CC), spring washer (LL) and flat washer (BB).

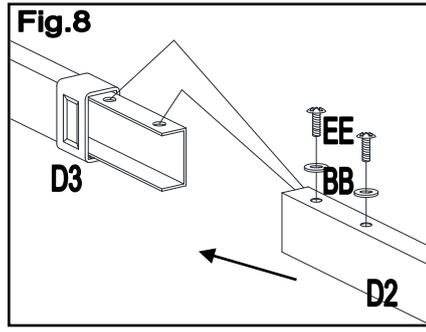


Fig.8: Connect the long small across beam (D3) to short small across beam (D2), and fix by using bolt (EE) and flat washer (BB).

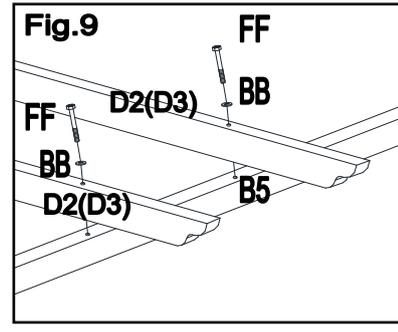


Fig.9: Attached the assembled small across beam (D2/D3) to beam 1(B5), and fix by use bolt (FF) and washer (BB).

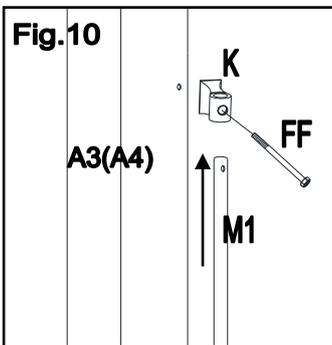


Fig.10: Insert the top of rail tube (M1) to the tube connector (K) and fix to the post (A3/A4) by using the bolt (FF).

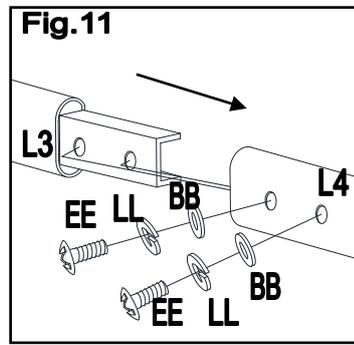


Fig.11: Insert tube 1(L3) to tube 2(L4), and fix by using bolt (EE), spring (LL) and flat washer (BB).

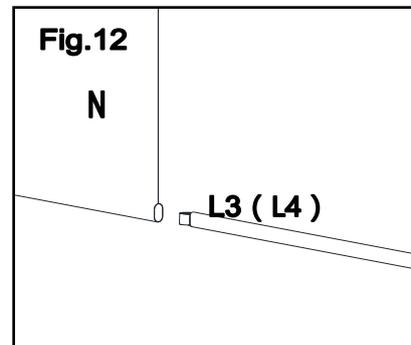


Fig.12: Insert the assembled tube 1 and tube 2(L3/L4) to bottom of canopy (N).

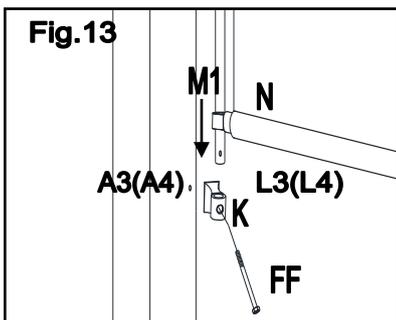


Fig.13: Insert the bottom of rail tube (M1) to the tube connector (K) and fix to the post (A3/A4) by using the bolt (FF).

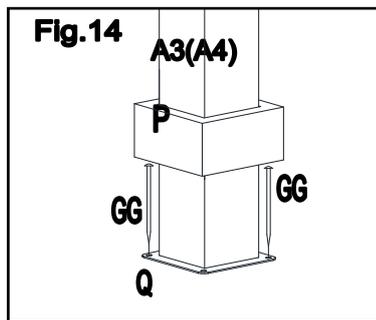


Fig.14. Fix the assembled pergola to ground by using stake (GG).

Safety information

1. Keep all children and pets away from assembly area. Children and pets should be supervised when they are in the area of the production construction.
2. This package contains small items and plastic bags that should be kept away from children.
3. Keep assembly area at least 6 ft. from any obstruction such as a fence, garage, house, overhanging branches, laundry line or electrical wires.
4. Proper placement of your product is essential. Do not place the product underneath electrical lines.
5. Keep fingers away from places where they can be pinched or trapped.
6. Some parts may contain sharp edges, wear protective gloves if necessary during assembly.
7. When assembling and using this product, basic safety precautions should always be followed to reduce the risk of personal injury and damage to equipment. Please read all instructions before assembly and use.
8. Check all screws for tightness before and during usage. Ensure that all connectors and poles are firmly and fully secured into position. It is important to do so before use so as to avoid a possible collapse or damage to the item, which could also result in injury.
9. This product is intended for outdoor use only. Install on flat, level ground.
10. Stakes are provided to secure the pergola in grass ground. If you wish to secure the gazebo to a wood deck or concrete surface, you will need to purchase fasteners appropriate (such as expansion bolt) for these surfaces. These are readily available at your local hardware store or home center.
11. The pergola's roof and structure are not guaranteed against extreme weather conditions (storms, high winds, etc.)
12. Your pergola has been engineered to accommodate winter snow loads incurred in most areas. Removal of accumulated snow on the pergola roof with a roof rake is recommended. In areas that are regularly subject to blizzard conditions however, removal of the roof panel is suggested. The assembled roof structure can simply be left intact until warmer conditions return.
13. Do not use the unit during an electrical storm, as there is a remote chance of getting struck by lightning.
14. Warranty does not cover damage due to extreme weather conditions.
15. Please check your state and local regulations prior to purchasing. Some jurisdictions may require permits for, or otherwise regulate, installation and use.
16. Do not grill under this pergola

Care & Maintenance

- Before using, clean the product completely with a soft, dry towel. When not in use, wipe free of any dirt or loose objects, wash with a mild solution of soap and water; rinse thoroughly and dry completely.
- Do not use strong detergent or abrasive cleaners.
- Do not machine wash.
- Bolts can loosen over time. Be sure to check bolts occasionally, tightening as needed.
- Protecting furniture from the elements, when not in use is highly recommended.
- Our iron/steel components for garden accessories and patio items are coated with rust inhibiting paint that protects it from rusting. However, due to the nature of iron, surface oxidation (rusting) will occur once these protective coatings are scratched. This is a natural process and is not a defect! To minimize this condition, we recommend care when assembling & handling the product to prevent scratching the paint. Should any scratching or damage occur, we recommend immediate touch-up with rust inhibiting paint. Surface rust can also be easily removed with a very light application of common cooking oil. If surface oxidation (rusting) occurs and if no measure is taken to prevent this, the oxidation may start dripping on to deck or patio and cause damaging stains, which may be difficult to remove. This can be prevented if measure is taken to keep the product from oxidizing.

LIMITED WARRANTY

Sunjoy Group warrants to the original purchaser that this item is free from defects in workmanship and materials for a period of **one (1) year** from the date of purchase, provided the item was factory-sealed at the time of purchase and is maintained with care and used only for personal, residential purposes. Should any manufacturing defect arise within this warranty period, Sunjoy Group will repair or replace (at our option) any defective merchandise upon proof of purchase; however transportation and delivery costs, as well as payments to a third party for assembly or disassembly of the item, remain the responsibility of the purchaser. A purchaser of an "open box", previously-returned, or "clearance" item, as well as original purchasers outside of the warranty period, may obtain replacement parts from Sunjoy Industries for products in current production, at nominal cost.

Exclusions: Items used for commercial, contract, or other non-residential purposes, or items damaged due to vandalism, misuse or improper assembly are not covered. Any kinds of damages due to acts of nature (weather damage) are not covered. Corrosion or rusting of hardware is not covered. Proof of purchase (dated register receipt) is required for warranty claims. Warranty is to the original purchaser and is non-transferable. Any replacement of warranted items will be in the original style and color, or a similar style and color if the original is unavailable or has been discontinued. As some states do not allow exclusions or limitations on an implied warranty, the above exclusions and limitations may not apply. This warranty gives you specific rights, and you may also have other rights, which vary from state to state.